

## SECONDARY LOCKING MECHANISM OF A PLUG CONNECTION ON TWO LEVELS

The present invention relates to a coupler plug, specifically for a planar lambda probe, comprising

- a housing, namely a base element and a cover element; as well as
- electrical components, which may be placed inside the housing and fixed in place;

5 and

- a balancing element for a probe, in particular a planar broad-band lambda probe, which is to be accommodated inside the coupler plug or, via a further contact element, outside the coupler plug;

- a secondary locking element being provided as locating element for fixating at least one electrical flat plug- connector inserted in the housing.

### Background Information

Coupler plugs of the aforementioned type are usually configured for the connection between a cable harness plug and a lambda probe, the connectors in the coupler plug being provided for balancing, signaling, and/or heating of the probe. The lambda probe and lambda closed loop control represent an effective exhaust gas cleaning method in conjunction with the three-way catalyst. The lambda probe, which, for example, is screwed into an exhaust gas system, includes a measuring sensor for determining the oxygen concentration of the exhaust gas.

20 The residual oxygen content is very suitable as a measured variable and regulates the air/fuel ratio, since it accurately indicates whether the air/fuel mixture is combusting completely.

In this regard, the lambda probe delivers a voltage signal which represents the momentary value of the mixture's composition and tracks changes in the mixture. The fuel supply to the engine is regulated by a mixture formation system in accordance with the signal from the lambda probe in such a way that a stoichiometric air-fuel ratio  $\lambda=1$  will be achieved. Heated or unheated probes are utilized, depending on the design of the exhaust gas system and the

operating conditions. The lambda probe has other uses apart from motor vehicles, e.g., for regulating gas motors or oil/gas burners in heating systems.

Broad-band lambda probes, in particular, are constructed in a modular way, and permit the  
5 integration of several functions in connection with planar technology. They usually have functional layers, which are made up of a porous protective layer, an external electrode, a sensor foil, an internal electrode, a reference air channel foil, an insulation layer, a heating element, a heating foil, a resistor or a balancing element, and terminal contacts.

10 Since the broad-band lambda probe is made up of the combination of a Nernst concentration cell (= sensor cell) with an oxygen ion-transporting pump cell, it can measure very accurately not only at the stoichiometric point where  $\lambda = 1$ , but also in the lean and the rich range.

Each probe has to be adjusted individually. For this, the probe has a built-in resistor (mini-  
15 hybrid). The adjustment, which is preferably made with the aid of a laser beam, is done in such a way that the resistor layer, which is on a ceramic substrate, is correspondingly removed, whereby a change in resistance is brought on, which results in an adjustment.

One specific embodiment is seen in the fact that the balancing unit, or the resistor, is arranged  
20 right on the probe. A further exemplary embodiment is seen in the fact that the resistor is accommodated outside, for example on a cable harness plug that is coupled to the probe.

To prevent moisture, dirt or similar substances from penetrating the coupler plug in which the  
corresponding lambda probe is arranged as well, and to ensure that the corresponding  
25 atmosphere prevails inside the coupler plug, the coupler plug has sealing elements, which are arranged on the cover element, for instance, or on additionally provided pressure-equalizing elements.

Coupler elements of the aforementioned type may be embodied in various forms. They are  
30 generally multi-pin coupler plugs, which have corresponding flat plug-connectors.

Other designs have flat plug-connectors exclusively.

Some other designs have combinations of flat plug-connectors and flat contacts.

In particular when using coupler plugs that have multiple poles and accommodate flat contacts and simultaneously also flat connectors in one coupler plug, it is provided to make available at least one secondary locking mechanism in the flat plug-connector region so as to fixate the flat contacts disposed in the housing, and to additionally include a further  
5 secondary locking mechanism for the flat contacts so as to fixate them in the housing in a corresponding manner as well.

#### Disadvantages of the Related Art

One disadvantage of the last mentioned specific embodiment of coupler plugs is that it  
10 requires additional work and installation steps to implement a corresponding fixation by means of a secondary locking mechanism both of flat plug-connectors and flat contacts. In addition, multiple controls are necessary in order to ascertain whether the fixation of the flat plug-connectors or the flat contacts has been accomplished successfully.

#### 15 Object of the Invention

It is the object of the invention to avoid the disadvantages of the cited related art.

#### Achievement of the Object

The object is achieved in that, in addition to the flat plug-connectors, flat contacts are  
20 provided in the housing, which are able to be fixated simultaneously by means of a secondary locking element. On a first level, the secondary locking element has receiving devices for the flat plug-connector in the form of a sliding plate and, on an additional level, a locating device in the form of a locking hook.

#### 25 Summary of the Invention

An essential advantage of the design approach according to the present invention is that a locking on two different levels may be achieved using a single component.

On the one hand, the locking of the flat plug-connector contacts is accomplished by providing a sliding plate, while the locking hook which faces away from the sliding plate brings about  
30 an additional locking of the flat contacts by sliding the secondary locking mechanism into the plug housing. The secondary locking mechanism embodied according to the present invention is preferably a one-piece component. This also reduces the stocking and storing of the components, and increases the multitude of possible coupler-plug designs, without increasing the number of components itself.

Another advantage is that current designs of coupler plugs that include both plug-in devices, namely flat contacts and flat plug-connectors, need not be modified, since the secondary locking mechanism according to the present invention adapts itself to the existing design of coupler plugs.

Further advantageous embodiments will become apparent from the following descriptions, the drawings, and the claims.

## 10 Drawing

The figures show:

Figure 1 A perspective view of the specific embodiment of a secondary locking mechanism according to the present invention;

Figure 2 A perspective view of a coupler plug having the secondary locking mechanism according to the present invention as shown in Figure 1, in an exploded view;

Figure 3 A longitudinal section through a coupler plug according to Figure 2;

Figure 4 A cross section through the coupler plug according to Figure 2;

Figure 5 Another cross section through the coupler plug according to Figure 2, the secondary locking mechanism being in a pre-locking position;

Figure 6 Another cross section through the coupler plug according to Figure 2, the secondary locking mechanism being in a final position;

Figure 7 A longitudinal section through a coupler plug according to Figure 2, but with an additionally included flat contact;

Figure 8 A part-section through the coupler plug according to Figure 7, the secondary locking mechanism depicted being in a pre-locking position;

Figure 9 A part-section through the coupler plug according to Figure 7, the secondary locking mechanism depicted being in a final position.

## Description of an Exemplary Embodiment

Figure 1 shows secondary locking mechanism 1 according to the present invention. This secondary locking mechanism 1 has two levels, A, B. A locking plate 2, which is able to accommodate and fixate flat plug-connectors (not shown further in the drawing) by means of receiving device 3, is provided on first level A.

A locking hook 4, which points away from locking plate 2, is provided on the additional level B. This locking hook 4 fixates the flat contacts, which are not shown further in the drawing and pass through the locking plate through opening 5.

5 Secondary locking mechanism 1 is a one-part plastic injection-molded part. According to Figures 2 through 4, this secondary locking mechanism is inserted in a plug housing 6 of a coupler plug K so as to secure flat plug-connectors 7 and flat contacts 8, in particular, which are arranged inside plug housing 6.

10 Once these components have been inserted into plug housing 6, a contact support base 9, which engages with secondary locking mechanism 1, must be pushed into the side of secondary locking mechanism 1.

A balancing resistor 10, which is protected from dirt, moisture and such by a cover 11  
15 together with a seal 12, is disposed in plug housing 6 (cover 11 and seal 12 are not shown in Figure 3 for reasons of clarity).

Figure 5 depicts secondary locking mechanism 1 according to the present invention in a so-called pre-locking position. This pre-locking position is attained directly after installation of  
20 coupler plug K shown in Figures 2 through 4, depicted flat plug-connectors 7 being arranged with clearance with respect to secondary locking mechanism 1. By displacing the secondary locking mechanism in the direction of arrow 13, the direct locking is brought about by secondary locking device 1 assuming the final position, and individual flat plug-connectors 7 are fixed in place. Flat contacts 8 shown in Figures 5 and 6 remain unaffected by the  
25 movement of the secondary locking mechanism in arrow direction 13.

Pushing secondary locking mechanism 1 into plug housing 6 simultaneously achieves a pre-locking position of the secondary locking mechanism for flat contacts 8 shown in Figures 7 through 9. According to Figure 8, locking hook 4 pointing away from locking plate 2  
30 transitions to a so-called pre-locking position. By sliding the secondary locking mechanism in arrow direction 14, a lip 15, which is part of locking hook 4, engages behind a recess 16 and travels a defined path 17, thereby resulting in a fixation of flat contact 8.

Forming secondary locking mechanism 1 for the cable-harness plug on two levels not only facilitates the installation, but also makes it possible to produce this cable-harness plug in a very cost-effective manner.